



LEISURE POOLS

SWIMMING IN QUALITY AND STYLE

Swimming in Quality and Style

“A truly global swimming
pool company”



As European towns and suburbs get more congested and less user-friendly, we're increasingly concentrating our lifestyles within and around our homes – and rediscovering the timeless delights of family togetherness and mixing with friends and neighbours.

And there's no better way to create and enjoy a fulfilling leisure lifestyle than to have your own swimming pool. A healthy place for kids and their friends to play outdoors without leaving the relative safety of home. A focus for family barbecues and gatherings. An extended living area where you'll be proud and happy to entertain socially. An invigorating place to start your days and a welcome option on hot summer nights. The possibilities are endless, and all of them exciting and enjoyable.

Especially when Leisure Pools now offer you a comprehensive fully-integrated package of technologically advanced manufacturing, fast hassle-free installation, and a range of pool designs and sizes guaranteed to enhance not only your family lifestyle but also the beauty and value of your home.

Leisure Pools is one of the world's leading manufacturers of fibreglass composite swimming pools with manufacturing plants in Australia and the United States of America. Leisure Pools has a proven international reputation, supplying its pools to numerous countries around the world. Leisure Pools has developed a modern and innovative range of swimming pool designs and colours ensuring that each Leisure Pool is a mark of quality and style.

Through our international experience we have developed state

of the art manufacturing processes and source superior raw materials, backed by in-house research and impressive stringent quality controls, to ensure that the quality of every Leisure Pool is the very best on the world market. In fact, Leisure Pools offers an extraordinary Lifetime Structural Osmosis Warranty on each swimming pool shell making it one of the most impressive company backed warranties available on today's market.

Extensive market research and computer aided design development has allowed Leisure Pools to create designs that lead the industry. Whether your home is contemporary or traditional, whether your pool site is large or small, there's a Leisure Pools style and size to suit your needs (and budget) perfectly. Every Leisure Pools design features a cleverly-engineered ultra-narrow coping, for a maximum surface to site pool ratio. Leisure Pools offers a range of designs with a special ledge around the inside perimeter of the pool, to provide added safety for children and non-swimmers.

Our European-wide network of carefully selected and expertly trained authorised dealers means that your Leisure Pool can be fully-installed within days – and without hassles or mess. And unlike many other pool companies, we don't leave you with just a pool in the ground – our installation service extends to your pool surrounds, and even a wide range of accessories including water features.

With a Leisure Pool, you'll be swimming in quality and style – and enjoying a great new lifestyle enhanced by complete peace-of-mind.

Leisure Pools Composite Armour™ = Lifetime Warranty

The most important single component in any swimming pool project is the actual pool shell itself. It contains the water you swim in and it becomes the centrepiece that you then build all of your landscaping, paving, patios and lifestyle around.

Installing a swimming pool is a long-term investment and like us, our customers need to feel confident that what they're putting in the ground as their main feature needs to be strong, durable and will last the test of time. The selection of a quality pool shell is a critical decision that you must get right. Unfortunately, there are many manufacturers who say that they build a quality swimming pool shell but in practice they don't.

Leisure Pools has never been satisfied with just building a good swimming pool. Our aim has always been to build the best composite pool. The company's continued investment in research and development has resulted in what we consider to be the world's best composite swimming pool.

We are that certain that we build the world's best composite pool that we offer a Lifetime Structural Warranty and a Lifetime Structural Osmosis Warranty on all of our swimming pools. We are the only manufacturer that offers this warranty. So why are Leisure Pools different to the rest? Well it comes down to 4 key elements, being:

- Patented Composite Armour™ Core of Strength
- Patent Pending Full Vinyl Ester Resin Construction
- Composite Armour™ Step Technology™
- Exceptional Quality Control

We will deal with each element individually.



Patented Composite Armour™ Core of Strength

This is totally new technology in composite swimming pool manufacturing. This patented new technology is designed to significantly reinforce the composite swimming pool with a strategically integrated laminate that consists of a blend of DuPont™ Kevlar®, Carbon Fibre and Basalt Fibre. We call it our Core of Strength.

High performance fibres have been used in many cutting edge applications. DuPont™ Kevlar® is used in bullet proof vests, body armour, military vehicles, wind turbines and aerospace applications. Carbon Fibre and Basalt Fibre are used in aerospace and high performance automotive applications. When combined through Leisure Pools patented new technology, Composite Armour™ brings a new level of performance to the production of composite swimming pools.



“ The most important single component in any swimming pool project is the actual pool shell itself ”



By using Composite Armour™ in the pool shell laminate, we have been able to achieve tremendous improvement in flexural and tensile strength compared with normally constructed fibreglass pools.

So why is it important to have improved flexural and tensile strengths? Well, with changing weather conditions we are exposed to greater extremes of weather from floods one year to droughts the next. As a result, when we have floods the ground swells and when we have droughts the ground contracts. As a result, anything installed in the ground is exposed to extremes of ground movement. Leisure Pools

have recognised this and with the use of the Composite Armour™ Core of Strength we are providing additional flexural and tensile strength properties through the use of high performance fibres such as DuPont™ Kevlar®, Carbon Fibre and Basalt Fibre to better withstand these ground movement changes.

Remember, it is all about safeguarding your investment both in the swimming pool shell itself and all of the investment you make in finishing the area around the swimming pool with paving, decking and landscaping.

Full Vinyl Ester Resin Construction

In simple terms traditional fibreglass pools are made up of a number of layers being:

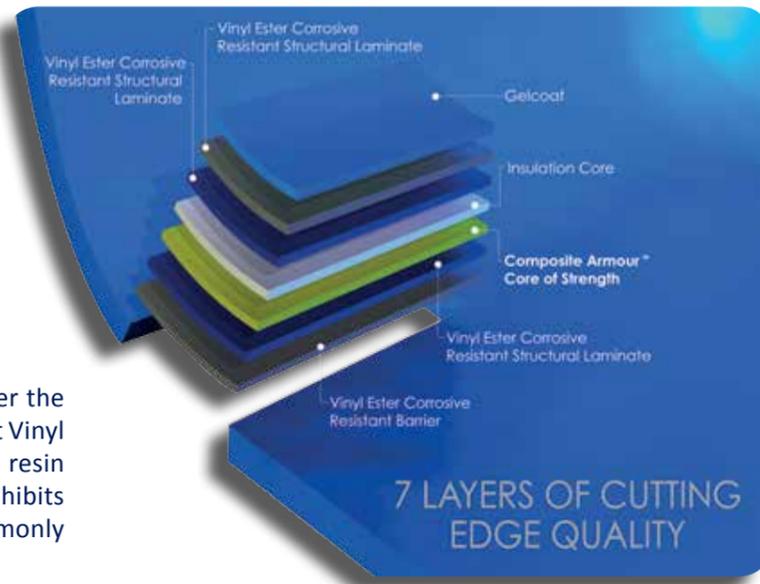
1. Gelcoat Colour Layer
2. Corrosive Resistant Vinyl Ester Resin with Fibreglass Layer
3. Structural Polyester Resin with Fibreglass Layer
4. Polyester Resin Finishing Layer

One of the key layers that have been introduced over the last 20 years has been the use of a Corrosive Resistant Vinyl Ester Layer. Vinyl Ester Resin is a high performance resin that provides improved strength properties and inhibits water penetration into the laminate, which is commonly referred to as Osmosis.

Manufacturers however have only used Vinyl Ester Resin as one layer on the swimming pool, as Vinyl Ester Resin is traditionally double the cost of a Polyester Resin which is a cheaper resin used to provide bulk to the swimming pool.

Unfortunately, even with this one layer of Vinyl Ester Resin, Osmosis has still appeared and swimming pools have failed using this traditional manufacturing method. This may have been because manufacturers attempt to use as little Vinyl Ester Resin as possible given its cost.

Leisure Pools have a patent pending to be the only company able to offer a swimming pool with a full Vinyl Ester Resin Construction. Leisure Pools have taken this course of action in order to offer the following amazing benefits:



- Vinyl Ester Resin provides improved structural strength properties over traditional Polyester Resin therefore enabling Leisure Pools to offer a stronger swimming pool
- By constructing all layers after the gelcoat colour with Vinyl Ester Resin, Leisure Pools is able to offer a Lifetime Structural Osmosis Warranty

A swimming pool is something that should last a long time. Customers spend tens of thousands on a swimming pool project and as a result the swimming pool shell must last. Leisure Pools patent pending Full Vinyl Ester Resin swimming pool is another key step to ensure that this occurs.

Composite Armour™ Step Technology™

Leisure Pools believes that when you step into a swimming pool or sit on a bench in a swimming pool it needs to feel solid. Although traditional fibreglass pools provide the feature of flexibility they also have the weakness of not feeling solid under foot as the pool shell is designed to flex.

Leisure Pools through its Composite Armour™ Step Technology™ has been able to reduce step and bench deflection providing a “solid” foundation for entry and exit steps compared with normally constructed fibreglass pools.

The Composite Armour™ Step Technology™ provides the customer with a feeling of a solid foundation whilst still maintaining the many benefits of structural flexibility in the design of the swimming pool shell.

Exceptional Quality Control

Unfortunately the word “Quality” has been over used these days to the point where it has become just noise in a company’s marketing.

Rather than say that our swimming pools are quality swimming pools, we would prefer to explain what our quality program entails:

- Leisure Pools has on staff a Polymer Chemist who manages the Leisure Pools Technical Centre
- Leisure Pools ensures quality of incoming raw materials by batch testing against benchmarked materials using an FTIR Spectrometer

- Leisure Pools Technical Centre cuts a section out of every swimming pool manufactured (where the skimmer box of the pool is located) to undertake the following tests:

- Flexural and Tensile Strength Test
- Cure Percentage Tests of each Layer
- Barcol Hardness Testing
- Boil Testing of Laminates (random samples)
- Burn Testing of Laminates (random samples)

- Leisure Pools weighs all materials to ensure correct quantities have been applied to each swimming pool

- Leisure Pools uses an ultra sonic thickness testing device to thickness test the swimming pool in multiple key locations over the swimming pool to ensure compliance against the Leisure Pools benchmark (random samples)

Leisure Pools is the only company to have invested heavily into this level of quality control. Leisure Pools have done this because in order to provide a Lifetime Structural Warranty we need to ensure that we are at the top of our game in the product that we provide.

Whilst much of the above may seem very technical, the key element that you must decide is whether the swimming pool shell that you are looking to install in your home will last the test of time. A swimming pool is a great investment both for your family and the value of your property, however it is important not to assume all pools are the same as they are not. With Leisure Pools you are purchasing a swimming pool that will last.



“Customers spend tens of thousands on a swimming pool project and as a result the swimming pool shell must last”





The Cube

Welcome to the the Cube, a future look at how far we've come with swimming pool design. The Leisure Pools Cube is a stunning swimming pool distinguished by its sharp formal lines and minimalistic design with particular attention given to functionality.

This modern rectangular pool offers beautiful square edged steps that lead into an enormous unobstructed area for swimming and playing. You will be transformed into your own swimming oasis as you enjoy the large swimming area.

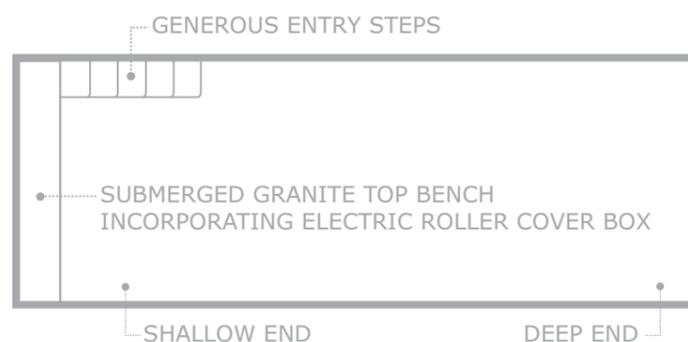
The submerged granite bench at the shallow end of the pool serves as a relaxation and rest area, incorporating the cleverly concealed cover box housing your own electronic automated roller cover.

Exclusive to the Cube, Leisure Pools have incorporated an in-built overflow skimmer system. Combining aesthetics with technique, surface water runs the entire length of the pool, taking surface debris or floating dirt particles with it.

In addition, the pool water level is raised to the same level as the patio, giving a unique and exclusive effect.

To cater for growth in demand for pools for urban projects, town or holiday homes, we are pleased to release our latest Cube design, feature compact size, with all the unique benefits the Cube offers.

There us an array of new options that include and a choice of 7 and 8 metre total length with a flat bottom (constant depth of 1.50m). The external width of 3.30m, adds more versatile options making the Leisure Pools Cube your perfect choice.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
12.00m	4.00m	1.20m	1.80m
10.50m	4.00m	1.20m	1.70m
9.00m	4.00m	1.20m	1.60m
8.00m	3.30m	1.50m	1.50m
7.00m	3.30m	1.50m	1.50m

*Some measurements rounded



The Tranquility

Leisure Pools' Tranquility is a versatile, practical and true entertaining pool.

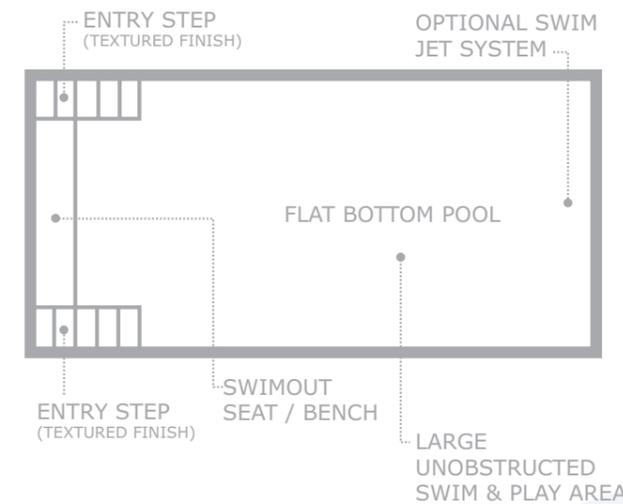
The symmetrical design of the Tranquility features double entry steps, square corners and flowing straight lines. The rectangular design of the Tranquility creates endless opportunities for your garden and landscaping ideas and designs.

The Tranquility is a constant depth pool which makes it ideal for relaxing in the sunshine or playing family games, ball games, water sports or aqua aerobics in the large unobstructed swimming zone.

A key feature of the Tranquility is its conveniently placed bench located at the end of the pool between the entry steps. The bench acts as a relaxing rest area and swim out seat. With the inclusion of optional spa jets the bench is also a spa nook seat perfect for that special relaxing water massage.

Ideal for a rest after a fun day swimming and playing, the Tranquility allows you the best of both worlds so sit back and enjoy all this pool has to offer.

The Leisure Pools Tranquility is a truly versatile all round pool with so much to offer and designed with families in mind.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
9.00m	4.00m	1.50m	1.50m
8.00m	4.00m	1.50m	1.50m
7.00m	4.00m	1.50m	1.50m



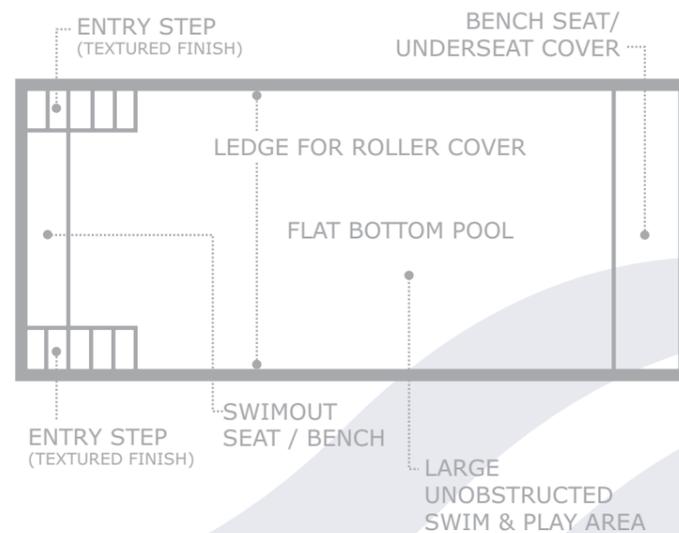
The Tranquility

with Auto Cover

The Tranquility with Auto Cover offers the perfect combination of sleek design and features of our Tranquility pool, with a concealed integrated under bench automatic cover system.

The addition of the unique cover system effortlessly combines with the versatile existing features of the pool that include constant depth (flat bottom) design, ideal for water sports, family games, ball games or aqua aerobics, large unobstructed swimming zone as well as symmetrically designed exit steps that join to a relaxing area and swim out seat.

All of these features combined with the sharp, minimalistic yet modern design, the Tranquility with Automated Cover System makes the choice of a perfect pool for your home a whole lot easier.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
9.98m	4.00m	1.50m	1.50m
8.98m	4.00m	1.50m	1.50m
7.98m	4.00m	1.50m	1.50m



The Tranquility

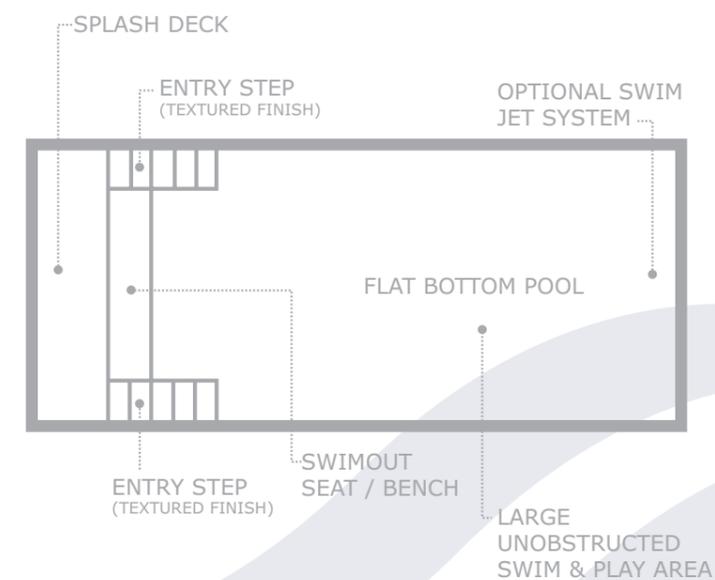
with Splash Deck

We have taken fibreglass pool construction to the next level with what we think is one of the most impressive pools on the market today, the Tranquility with Splash Deck.

Enjoy all of the benefits of our Tranquility pool but with the addition of a factory moulded splash deck. The splash and tanning deck is the perfect to relax, soak up the sun, as well as splash around with your children when you are swimming.

An additional option to the Tranquility with Splash Deck is the under-bench cover system.

Our Tranquility with Splash Deck pool is a stylish rectangular swimming pool with entry steps at both sides off the splash deck and we have maintained the unobstructed area for swimming and games.



	LENGTH	WIDTH	DEPTH	DECK LENGTH
Tranquility 9m with Deck	10.50m	4.00m	1.50m	1.50m
Tranquility 8m with Deck	9.50m	4.00m	1.50m	1.50m
Tranquility 7m with Deck	8.50m	4.00m	1.50m	1.50m

*Some measurements rounded
*Option with integrated roller cover available



The Precision

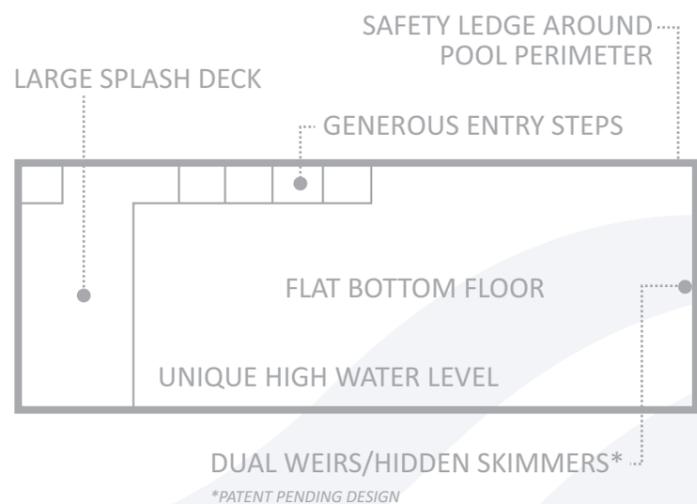
Precisely what you are looking for in a swimming pool, welcome to Leisure Pools' latest addition to its range, the Precision. The Precision is a perfect blend of sharp modern styling, with unique individual design options. This sharp rectangular pool is designed to suit the growing demand of our customers to maximise garden space, without compromising quality of features.

The Precision includes Leisure Pools' unique Patent Pending integrated Ultra High Water Level and Concealed Skimmer System.

The splash pad/relax pad allows a dedicated zone to laze and take in the sun, as well as being a perfect area for children to splash and play with parents close by.

Constant depth (flat bottom) with steps at the side of the pool keeps the pool area open for social activities and games and bathing.

Available in two size options of 7.1 or 8.1 (external) length, the opportunities of Leisure Pools' newest addition, the Precision, are endless.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
8.10m	3.30m	1.50m	1.50m
7.10m	3.30m	1.50m	1.50m

*Some measurements rounded

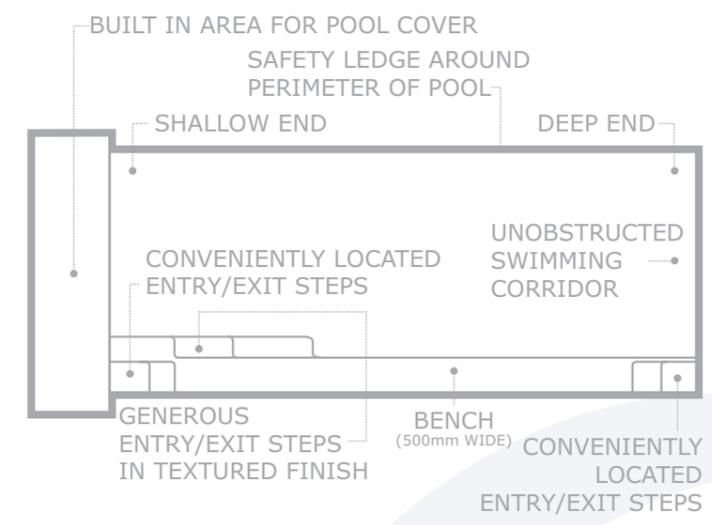
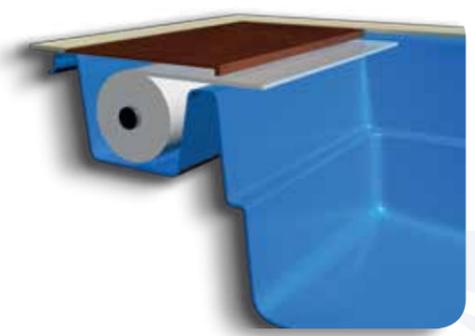
The Reflection with Auto Cover

Leisure Pools have taken the Reflection into the next generation by adding a built-in housing for an automated pool cover.

The benefits of having a retractable cover will not only improve your heating options but will keep your pool free from leaves and debris, whilst having the ability to be automatically retracted out of site.

Perfect for a variety of climates and surrounds, this design not only offers a tidy environment to store the cover, but also creates efficient use of space by having it built into the pool.

With the Reflection with Auto Cover you really can have the best of both worlds...a functional, stylish and elegantly designed swimming pool with the option to cover your pool in an efficient and easy way.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
9.92m	4.06m	1.28m	1.78m
8.92m	4.06m	1.28m	1.72m
7.92m	4.06m	1.28m	1.66m



The Reflection

The Reflection is Leisure Pools' most modern design that could be called simply perfect.

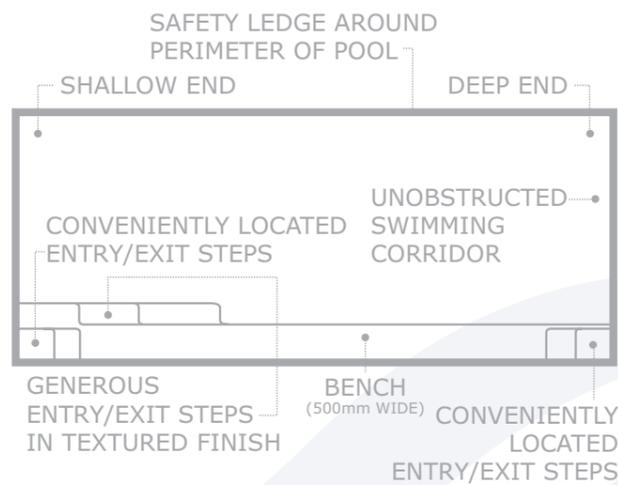
With land shapes and sizes constantly evolving the Reflection offers not only versatility in terms of placement on your block but it also provides a simplistic structure to suit every home and still have the practicality that you want from a swimming pool.

This stylish rectangular swimming pool has entry steps perfectly positioned at both ends of the pool with a full length bench seat to suit a variety of purposes, without compromising space for swimming.

The simple and elegant design features very square corners that epitomise modern design and lend themselves to suit a variety of landscaping options to reflect your own style.

By having the full length bench and steps on one side of the pool the design allows the deepest part of the pool to be well away from any house foundations. This can often allow the pool to be situated closer to the home, which is a great benefit where space for a pool is limited.

The Leisure Pools Reflection range offers structural functionality, swim sensibility and timeless design to suit your design needs now and in the future.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
10.00m	3.80m	1.28m	1.84m
9.00m	3.80m	1.28m	1.78m
8.00m	3.80m	1.28m	1.72m
7.00m	3.80m	1.28m	1.66m

*Some measurements rounded



The Paradise

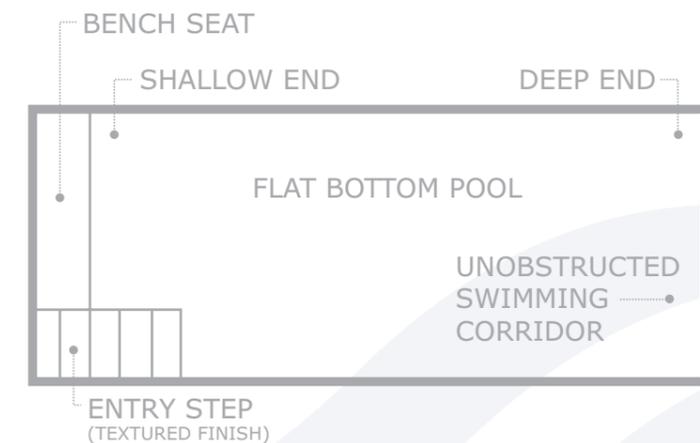
The Leisure Pools Paradise is a minimalistic and sophisticated design that encapsulates modernism and versatility.

Incorporating features that the whole family is able to enjoy, the rectangular design creates endless opportunities for your garden and landscaping ideas. The pools at bottom is perfect for swimming laps, doing exercises and playing games.

Entry and exit steps are well positioned on one side of the pool, increasing the swimming and playing area and adding to the modern aesthetic of this design. Have a seat on the generous bench situated in the shallow end of the pool for those days when you want to relax and unwind.

The Paradise incorporates Leisure Pools' Composite Armour™, combining DuPont™ Kevlar®, Carbon Fibre and Basalt Fibre and 100% Vinyl Ester Construction.

The Leisure Pools Paradise is available in 4 sizes and 6 Nuplex® SMART gelcoat colour options.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
8.00m	3.00m	1.50m	1.50m
7.00m	3.00m	1.50m	1.50m
6.00m	3.00m	1.50m	1.50m
5.00m	3.00m	1.50m	1.50m

*Some measurements rounded



The Harmony

In harmony with your home, in harmony with your landscape, in harmony with your lifestyle...Leisure Pools' Harmony range of swimming pools seem to fit perfectly into any situation.

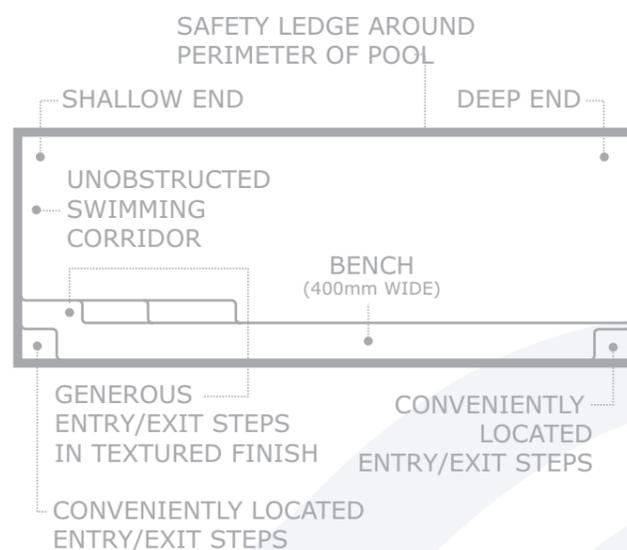
Leisure Pools have identified a demand from our customers for modern clean lined architecture in swimming pool design. As a result, Leisure Pools have developed the Harmony range of swimming pools.

The Harmony is a rectangular swimming pool with square corners that provides you with a modern and elegant design. There is a bench running the length of the pool with entry and exit points in the shallow and deep ends.

The Harmony is also a deep pool that ensures even the tallest people get a decent swim. The Harmony is 2.90m in width enabling it to fit into home blocks where the width or depth of the block is limited.

By having the full length bench and steps on one side of the pool the design allows the deepest part of the pool to be well away from any house foundations. This can often allow the pool to be situated closer to the home which is a great benefit where space for a pool is at a minimum.

The pool our customers asked us for, the Harmony, may be just the pool for you.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
8.00m	2.90m	1.29m	1.76m
7.00m	2.90m	1.29m	1.70m
6.00m	2.90m	1.29m	1.63m
5.00m	2.90m	1.29m	1.57m

*Some measurements rounded



The Fiji Plunge

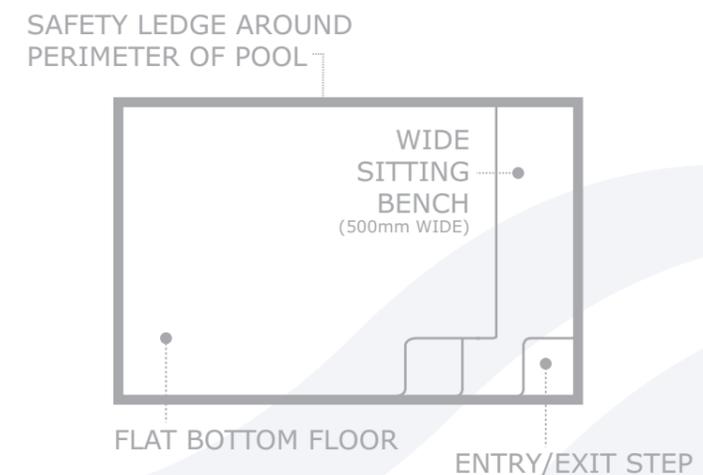
The Fiji Plunge is Leisure Pools newest addition to its Plunge Pool range. The Fiji Plunge is the perfect pool for a small space.

It is a beautiful pool with a formal design and a long bench down one wall allowing you to sit and relax. The bench is perfect for the addition of spa jets to enjoy the benefits of rushing water on your body.

The Fiji Plunge also combines a deep and generously sized wading area to cool down on a hot day. The perfect social pool to chat with friends and family and to relax and enjoy the benefits that only water can provide.

The Fiji Plunge's perfect compact size will fit in just about any size backyard and the bench seat allows the pool to be installed very close to your house or boundary fence.

Please enjoy our latest plunge pool the beautiful Fiji Plunge.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
2.90m	2.10m	1.35m	1.35m

*Some measurements rounded



Leisure Pools SMART Colour Range

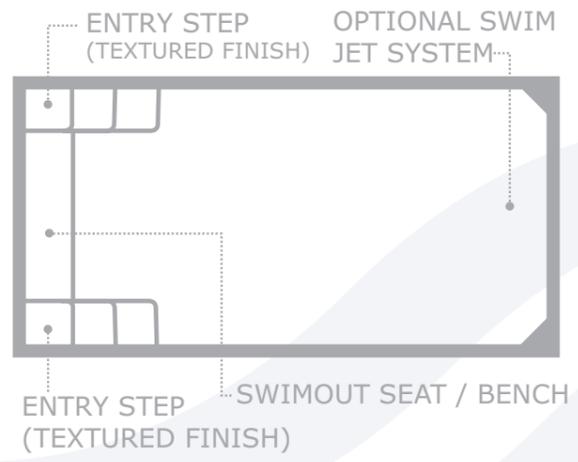
The Olympus

The Olympus could quite possibly be the pool you can have when you thought you didn't have the space for a pool! As part of our popular plunge pool range the Olympus at a compact 4.60m in length and 2.20m in width may be the perfect fit for you.

Don't miss out on all the wonderful benefits a swimming pool can bring to your lifestyle. These days plunge pools are often preferred to larger pools or smaller spas. A plunge pool will still allow you to cool off on a hot day in the privacy of your own backyard. At the same time the Olympus can be turned into an exercise centre by the addition of a Swim Jet System. The 4.60m length can seem a very long way when you're swimming against a powerful Swim Jet System!

With the addition of some spa jets into the wall above the bench seat situated between the two sets of steps you can even enjoy the massaging and hydrotherapy benefits of a spa. The two sets of steps allow easy access to either side of the Olympus for convenience and the flat floor is excellent for aerobic exercise.

The Olympus is a great centrepiece for that water effect that creates such atmosphere in your backyard or courtyard environment.



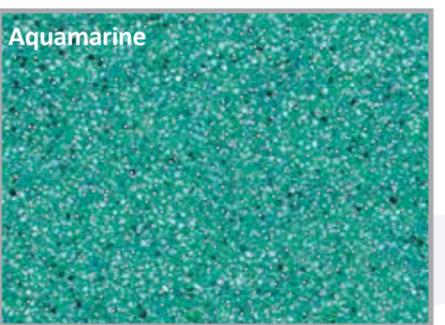
LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
4.60m	2.20m	1.20m	1.20m

If you're looking for something a little bit special, then this is the colour range for you.

These colours are given an added brilliance by having an in-built sparkle and shimmer effect. In different lights your pool will look like it has millions of diamonds scattered over the pool surface.



Why do we call it SMART? Well this colour range also features Allnex Composite's AQUAGUARD ECO Gelcoat which is a new generation, high performance gelcoat combining advanced performance and dramatically reduced VOC emissions as a consequence of extremely low styrene content. The AQUAGUARD ECO Gelcoat provides up to 50% less VOC emissions than traditional gelcoats used in fibreglass swimming pools making it better for the environment.



*Colours are examples only and may vary from the finished product

New Environmental Technology

The Leisure Pools SMART Colour Range has also been designed with dramatically reduced VOC (Volatile Organic Compounds) emissions, providing up to 50% less VOC emissions than standard gelcoats making it better for the environment over traditional gelcoats used in fibreglass swimming pools.



LEISURE POOLS

SWIMMING IN QUALITY AND STYLE



NOTICE REGARDING INDEPENDENT LEISURE POOLS DEALERS. Leisure Pools products are supplied primarily through a network of independently owned and operated dealers authorised to sell and install various products under a licence from Leisure Pools. These dealers are not owners, employees or agents of Leisure Pools and Leisure Pools is not responsible for the actions of these dealers or liable for any related damage to persons, property or Leisure Pools products. For further information regarding the relationship between Leisure Pools and its dealers and for related advice to purchasers, please refer to the Terms and Conditions portion of the Leisure Pools website at the following link www.leisurepoolseurope.com/terms-and-conditions